

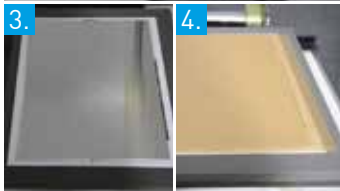
# Transfer manual



**Carefully remove the protective film** of the WunderBoard. **Do not touch** the surface with your fingers and take care that the WunderBoard is **perfectly clean**.



**Pre-press** the WunderBoard for **60 seconds at 180°C** with the print side upwards, covered with a silicone paper, baking paper or a Teflon film which has been cleaned before. After the transfer is finished the WunderBoard has to **cool down** before it can be moved to avoid coating damage.



**Dry** the printed transfer beneath the **heated press for 30-45 seconds**. The press **has to be open** and the print must **not be brought in contact** with the heating plate. (1)

**Cover** with a thin fabric, a **silicone or baking paper** in order to have a better pressure distribution and to reduce the tension of the coating. **Start the pressing** process with following parameters: **130 seconds, 180°C, pressure: medium - high** (example values on the next page) (2-4)



Let the WunderBoard **fully cool down**. **Avoid any handling of the WunderBoard during the cooling process** to prevent coating damage, particularly near the edges. **Remove the coverage** followed by **lifting** the WunderBoard carefully from the **transfer paper**. (5)



Time	130s
Temperature	180°C
Pressure	Medium - High Secabo TPD7: 4-5 bar Secabo TP10: 3-4 bar Secabo TPD12: 3-4 bar
Recommended heat press	Secabo TPD7 Secabo TP10 Secabo TPD12 Secabo TS7
Recommended printer	Epson Stylus Pro Series
Recommended inks and paper	<ul style="list-style-type: none"> <li>• Sawgrass Sublijet IQ 8 colour ink system</li> <li>• TruePix Classic</li> </ul>

#### Please note:



To avoid ghost images during the cooling process, take care that the WunderBoard doesn't lift or move while the press opens.



After the transfer the WunderBoard has fully cool down. Avoid any handling of the WunderBoard during the cooling process to prevent coating damage, particularly near the edges and corners.