



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Dark Colored Textiles**
with **FOREVER Ink-Jet Dark**

▶▶▶ **IMPORTANT!**

Only for Ink-Jet Printers suitable!
NOT with irons transferable!

▶▶▶ **PRINT SETTINGS**

Image Mode: No mirror image
Feeding: Manuell

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	High/maximum
TEMPERATURE	180° - 200° C (390° F)	180° - 200° C (390° F)
TIME	Press 5 sec. with application tape 30-20 seconds	Press 5 sec. with application tape 40-30 seconds

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print the image.
- ▶ Cut the outlines.
- ▶ Place the application tape on the printed areas, rub under pressure and mirror on it.
- ▶ Weed the unprinted areas off the application tape.
- ▶ Remove the backing paper from **FOREVER Ink-Jet Dark**.
- ▶ Place the application tape Solvent with the printed areas on the garment.
- ▶ Press for 3-5 seconds.
- ▶ Remove the application tape immediately.
- ▶ Cover the image with **Glossy Finish** (Antistick) or **High Gloss** and press again for 30 seconds.

▶▶▶ **WASHING**

- ▶ **Up to 40° C** (cold wash cycle). Do not use bleach. Do not tumble dry.

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**



ANY PROBLEMS? Visit our website www.forever-ots.com

Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!